



IFRA COMPLIANCE STATEMENT

IFRA Standards – 51st Amendment

Supplier: Aromology
Product Name: Orange Oil 5 Fold
Botanical Name: *Citrus sinensis* (L.) Osbeck
INCI Name: *Citrus Aurantium Dulcis* (Orange) Peel Oil
CAS Number: 8028-48-6
EC Number: 232-433-8
FEMA Number: 2825
Product Type: Folded Essential Oil (5 Fold)
Country of Origin: Brazil

IFRA Statement

This certificate confirms that Orange Oil 5 Fold has been evaluated in accordance with the International Fragrance Association (IFRA) Standards, 51st Amendment (June 2023).

Orange Oil 5 Fold is produced by fractional concentration of cold-pressed sweet orange peel oil (*Citrus sinensis*), resulting in a highly concentrated citrus oil rich in naturally occurring terpene hydrocarbons and oxygenated compounds. The material contains naturally occurring Limonene and trace quantities of other fragrance allergens. Use of this material is subject to the applicable IFRA Standards for naturally occurring constituents in the finished fragrance composition.

IFRA 51st Amendment Maximum Use Levels

IFRA Class	Finished Product Category	Maximum Use Level (%)
Class 1	Lip Products	GMP
Class 2	Deodorants & Antiperspirants	GMP
Class 3	Eye Products	GMP
Class 4	Fine Fragrance	GMP
Class 5A	Body Lotion	GMP
Class 5B	Face Creams	GMP
Class 5C	Hand Creams	GMP
Class 5D	Baby Products	GMP
Class 6	Oral Care Products	GMP
Class 7A	Rinse-Off Hair Products	GMP
Class 7B	Leave-On Hair Products	GMP
Class 8	Intimate Care Products	GMP
Class 9	Rinse-Off Products	GMP



IFRA Class	Finished Product Category	Maximum Use Level (%)
Class 10A	Household Care Products	GMP
Class 10B	Air Care Products	GMP
Class 11A	Products with Minimal Skin Transfer	GMP
Class 11B	Products with Minimal Skin Transfer & UV Exposure	GMP
Class 12	Non-Skin Contact Products	100.00%

Restricted Constituents

Constituent	CAS Number	Typical Presence (%)
d-Limonene	5989-27-5	80.0–92.0
Linalool	78-70-6	Trace–1.5
Citral	5392-40-5	Trace–0.5

Phototoxicity

Orange Oil 5 Fold expressed from sweet orange (*Citrus sinensis*) is not subject to IFRA phototoxicity restrictions, as it contains only negligible amounts of naturally occurring furocoumarins.

Prohibited Materials

Material	Status
IFRA Prohibited Substances	None Identified

Statement of Conformity

Aromology certifies that Orange Oil 5 Fold complies with the International Fragrance Association (IFRA) Standards, 51st Amendment (June 2023) when used in accordance with Good Manufacturing Practice (GMP).

Orange Oil 5 Fold is not individually restricted under the IFRA Standards. Compliance of the finished fragrance depends upon the total concentration of naturally occurring constituents, including Limonene, Linalool, and Citral, together with all other ingredients present in the fragrance composition.

The manufacturer of the finished fragrance remains responsible for ensuring compliance with all applicable IFRA Standards.



Certificate Information

Parameter	Details
IFRA Amendment	51st Amendment
Publication Date	June 2023
Document Type	IFRA Conformity Certificate
Date of Manufacture	01 September 2025
Issue Date	04 September 2025
Review Date	04 September 2027
Status	Compliant when used in accordance with Good Manufacturing Practice (GMP)

Authorisation

Approved By: Fozia Khot
Title: Director
Company: Aromology Trading LLC

Supplier Details

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