



CERTIFICATE OF ANALYSIS (COA)

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PRODUCT INFORMATION

Product Name: Isoamyl Phenyl Acetate Natural
Chemical Name: 3-Methylbutyl Phenylacetate
CAS No.: 102-19-2
EC No.: 203-012-6
FEMA No.: 2081
Product Type: Natural Aroma Ingredient
Batch No.: IPA-260713-01
Manufacturing Date: 18 February 2026
Retest Date: 18 February 2028
Issue Date: 28 May 2026

Test	Specification	Result
Appearance	Clear, colourless to pale yellow liquid	Complies
Odour	Sweet, honey, floral, rose-like, fruity	Complies
Purity (GC)	≥98.0%	99.2%
Relative Density (20 °C)	0.970–0.980	0.975
Refractive Index (20 °C)	1.483–1.487	1.485
Flash Point	≥100 °C	103 °C
Acid Value	≤1.0 mg KOH/g	0.21 mg KOH/g
Solubility	Soluble in ethanol	Complies

Conclusion

This batch complies with the quality specifications established for Isoamyl Phenyl Acetate Natural and is suitable for professional fragrance, flavour and cosmetic applications.

Authorised by
Fozia Khot
Director